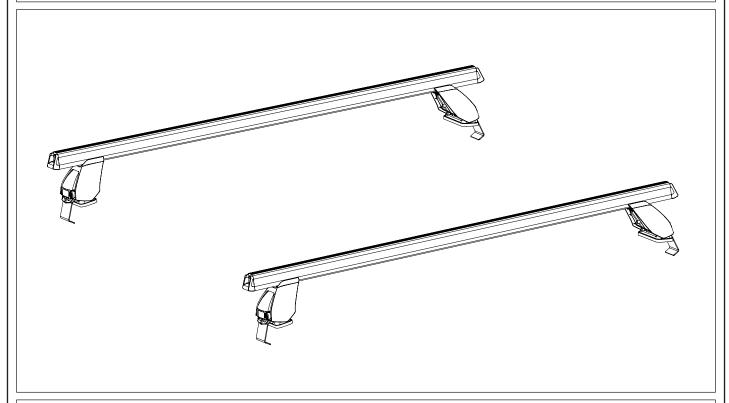


Rhino 2500 Series - Two Bar Heavy Duty System.

Important: Please refer to your fitting instruction to ensure that the roof racks are installed in the correct locations.

Check the contents of kit before commencing fitment and report any discrepancies. Place these instructions in the vehicle's glove box after installation is complete.



Maximum carrying capacity: 75kg (165lbs) evenly distributed over crossbars. Please refer to your vehicle manufacturers handbook and DK Specification sheet for maximum roof loading. Always use the lower of the two figures.

Recommendations:

It is essential that all bolt connections be checked after driving a short distance when you first install your crossbars. Bolt connections should be checked again at regular intervals (probably once a week is enough, depending on road conditions, usage, loads and distances travelled). You should also check the crossbars each time they are refitted. Make sure to fasten your load securely. Please ensure that all loads are evenly distributed and that the centre of gravity is kept as low as possible. **Use only non-stretch fastening ropes or straps.**

Load Ratings

When these roof racks are to be used on a vehicle that is driven off sealed roads, the manufacturer maximum roof load rating (to be found in the vehicles User Manual) should be **halved**. For example, if the vehicles maximum roof load rating is 70kgs (subtract 5kg - weight of crossbar and legs), these racks, when fitted to this vehicle should have no more than 35kgs loaded on them

Caution:

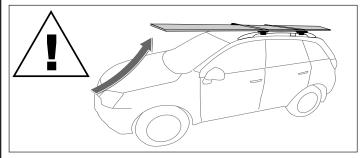
The handling characteristics of the vehicle changes when you transport a load on the roof. For safety reasons we recommend you exercise extreme care when transporting wind-resistant loads. Special consideration must be taken into account when cornering and braking. Please remove crossbars when putting vehicle through an automatic car wash.

Note for Dealers and Fitters:

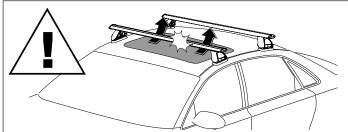
It is your responsibility to ensure instructions are given to the end user or client.

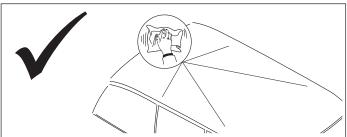


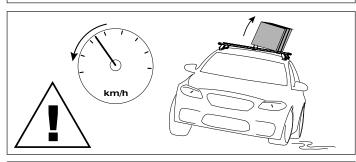
Rhino 2500 Series - Two Bar Heavy Duty System

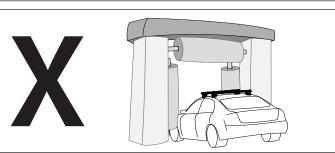


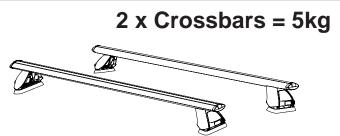


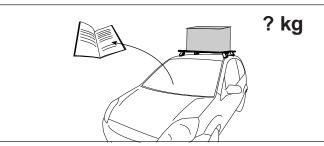




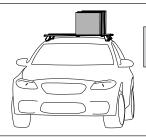








When these roof racks are to be used on a vehicle that is driven off sealed roads, the manufacturer maximum roof load rating (to be found in the vehicles User Manual) should be *halved*. Do not forget to subtract 5kg from your maximum carrying capacity due to the weight of the crossbars and legs.

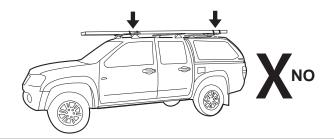


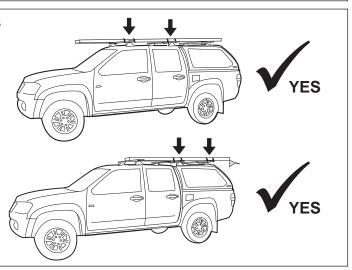
70kg load rating (Urban road) = 35 kg load rating (Off road - 70kg / 2)



WARNING! Important Load Carrying Instructions

With utility vehicles, the cabin and the canopy move independently. Roofracks and vehicle can be damaged if the item transported is rigidly fixed at points on both the cabin and canopy. Instead, rigidly fix to either the cabin roofracks or the canopy roofracks.







Rhino 2500 Series - Two Bar Heavy Duty System

Parts List Carrying Capacity: Refer to DK specification sheet for maximum carrying capacity of your particular vehicle.

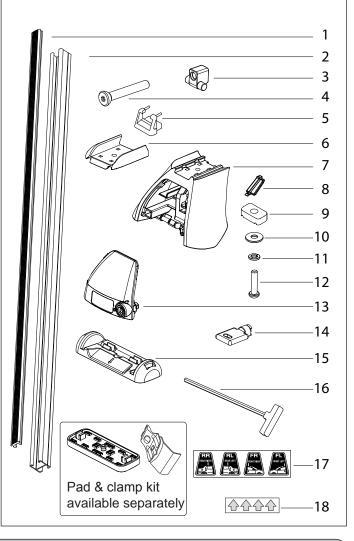
Item	Component Name	Qty	Part No.
1	Rubber Buffer Strip	2	
2	Heavy Duty Cross Bar	2	
3	M8 Pivot Nut	4	N047
4	M8 x 50mm Security Bolt	4	B154
5	End Cap	4	M002
6	Heavy Duty Cross Bar Adaptor	4	M315
7	Leg	4	M310
8	Leg Cover Plate	4	M324
9	M6 Channel Nut	4	N002
10	M6 Flat Washer	4	W031
11	M6 Spring Washer	4	W004
12	M6 x 25mm Security Screw	4	B137
13	Front Cover	4	M312
14	Front Cover Key	2	M314
15	Foot Plate	4	M311
16	Security Allen Key	1	SecKey-L
17	Leg Location Decals	4	S365
18	Arrow Positioning Decals	4	S364
19	Fitting Instruction	1	RR244

Tools Required:

Security Allen key, provided in kit.

Tape measure.

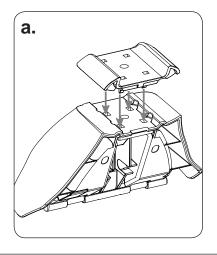
Rubber mallet.

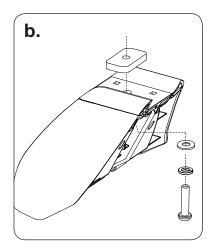


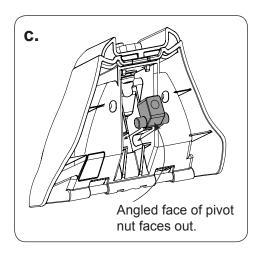
NOTE: Refer to the DK kit specification sheet for correct placement (Front & Rear, Left & Right) of the foot plate, rubber pad and metal strap. Also refer for sizes to cut the bar measurement strips.

1 Attach hardware:

- a. Attach the heavy duty cross bar adaptor onto top of the leg. Push to snap in place.
- b. Locate the M6 x 25mm security screw, spring washer and flat washer through top of the leg and fasten to the M6 channel nut. Do not tighten at this stage.
- c. Make sure the M8 pivot is correctly located as shown below.





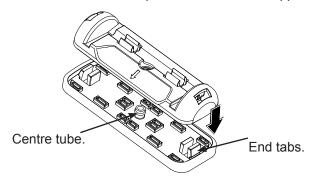


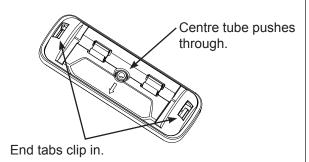
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Rhino 2500 Series - Two Bar Heavy Duty System

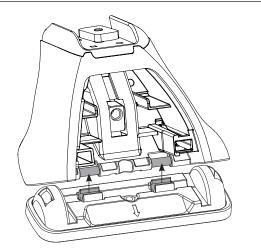
Attach pad to foot plate.

Clip the rubber pad onto the foot plate. Pad centre tube and end tabs must fully locate into the foot plate. *Note: Certain rubber pad sets have a DK supplement sheet to show correct orientation.*



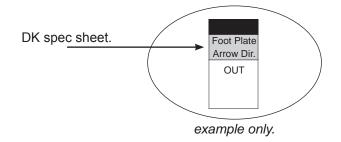


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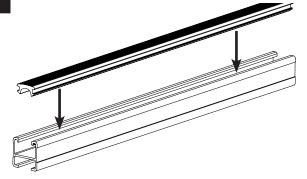


Attach foot plate to leg.

Clip the foot plate onto base of the leg with the arrow facing **In** or **Out** according to your vehicle listed in the DK specification sheet. Diagram at left shows arrow facing **Out**.



4

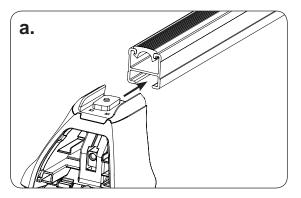


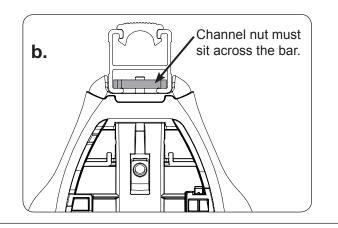
Crossbar rubber:

Push the cross bar rubber buffer strip into top of the bar.

5 Attach cross bar:

- a. Locate leg with channel nut into cross bar.
- **b.** Turn to locate the channel nut to sit across the bar.



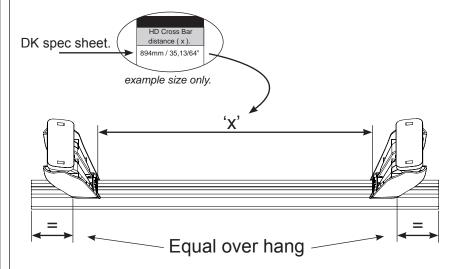


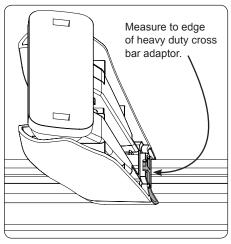
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Rhino 2500 Series - Two Bar Heavy Duty System

6 Measurement between legs:

Accurately measure between the legs to set the correct distance. Refer to DK specification sheet for vehicle specific distance. Also set equal cross bar over hang. Tighten M6 security screw to **4-5 Nm (35-44 lbf.in)**

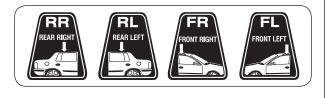


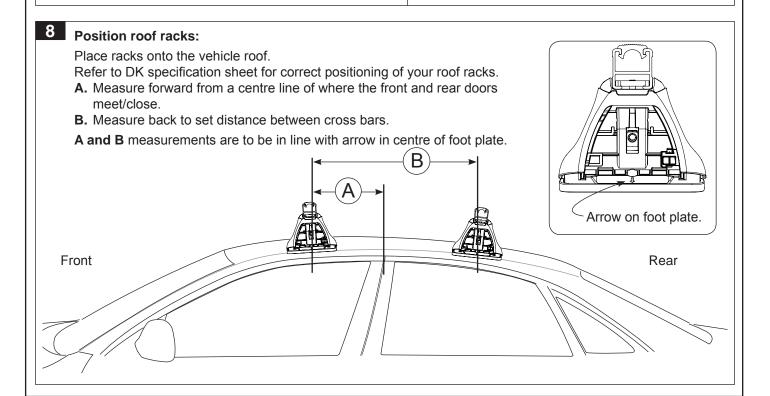


Decal.

Leg location decals:

Stick the leg position labels inside the leg. The labels are used to easily identify front and rear cross bars if they are removed from vehicle. Refer layout below.



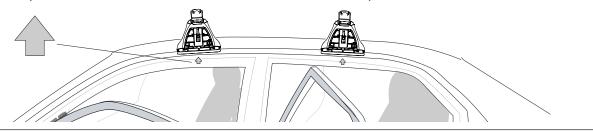




Rhino 2500 Series - Two Bar Heavy Duty System

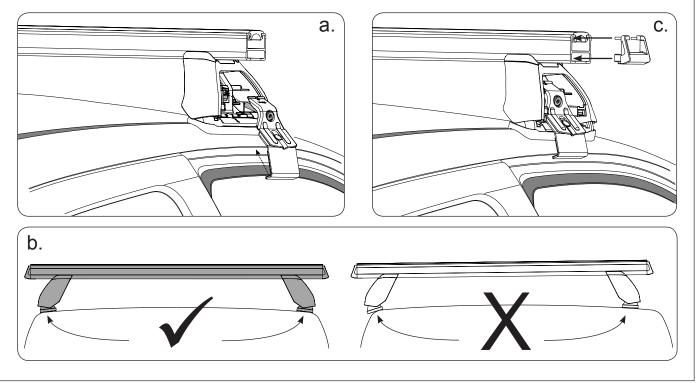
9 Positioning decals:

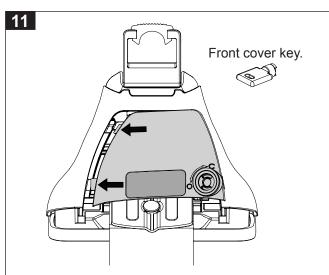
Stick the white arrow decals in line with foot plate arrows onto the body work inside the door jamb. This marks reference points for future use when racks are removed and then replaced.



10 Attach clamps:

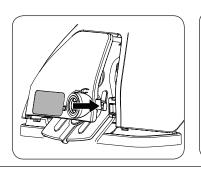
- **a.** Hook the lower part of the metal clamp in at the top of the door jamb underneath any rubber seals that may be present. Fasten the M8 bolt to the pivot nut in the leg.
- b. Bolts must be tensioned evenly on each side of the vehicle to avoid pulling the rack to one side.
 Do not tighten one side at a time. Tighten M8 bolt to 12-14 Nm (106-123 lbf.in).
 Refer to DK instruction for correct clamp and pad combination for front and rear of vehicle.
- c. Knock end caps into end of cross bars. A rubber mallet may be used.

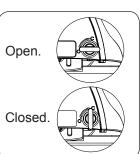




Attach front cover.

Insert the two lugs on left side of front cover into the leg. Use key provided to turn lock barrel to the open position **(O)**. Engage locking tab into leg. Turn to close **(C)**.







Rhino Rack 2500 Series - DK227

FRONT Cross Bar								
VEHICLE	Build	Cross Bar	Pad / Clamp	Pad / Clamp	Foot Plate	Bar Measurement	HD Cross Bar	
	Date	FRONT	FRONT RIGHT	FRONT LEFT	Arrow Direction	Strip. Length per side.	distance (x).	
Chevrolet Avalanche pickup*	2007 on	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	105mm	1083mm / 42,41/64"	
Chevrolet Avalanche pickup*	2002-2006	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	106mm	1085mm / 42,23/32"	
Chevrolet Silverado Regular Cab*	2007 on	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	119mm	1111mm / 43,47/64"	
Chevrolet Silverado Extended Cab*	2007 on	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	119mm	1111mm / 43,47/64"	
Chevrolet Silverado Crew Cab*	2007 on	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	118mm	1109mm / 43,21/32"	
Chevrolet Silverado Extended Cab*	1999-2006	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	106mm	1085mm / 42,23/32"	
Chevrolet Silverado Crew Cab*	1999-2006	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	106mm	1085mm / 42,23/32"	
GMC Sierra Extended Cab*	1999-2006	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	106mm	1085mm / 42,23/32"	
GMC Sierra Crew Cab*	1999-2006	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	106mm	1085mm / 42,23/32"	
GMC Sierra Regular Cab*	2007 on	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	119mm	1111mm / 43,47/64"	
GMC Sierra Extended Cab*	2007 on	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	119mm	1111mm / 43,47/64"	
GMC Sierra Crew Cab*	2007 on	1375mm / 54"	M365 / SUB0383	M365 / SUB0383	OUT	118mm	1109mm / 43,21/32"	
*see note page 3.								
			REAR Cross E					
VEHICLE	Build	Cross Bar	Pad / Clamp	Pad / Clamp	Foot Plate	Bar Measurement	HD Cross Bar	
	Date	REAR	REAR RIGHT	REAR LEFT	Arrow Direction		distance (x).	
Chevrolet Avalanche pickup*			•	•				
Chevrolet Avalanche pickup* Chevrolet Avalanche pickup*	Date	REAR	REAR RIGHT	REAR LEFT	Arrow Direction	Strip. Length per side.	distance (x).	
	Date 2007 on	REAR 1375mm / 54"	REAR RIGHT M365 / SUB0383	REAR LEFT M365 / SUB0383	Arrow Direction OUT	Strip. Length per side. 97mm	distance (x). 1067mm / 42"	
Chevrolet Avalanche pickup*	Date 2007 on 2002-2006	REAR 1375mm / 54" 1375mm / 54"	REAR RIGHT M365 / SUB0383	REAR LEFT M365 / SUB0383	Arrow Direction OUT	Strip. Length per side. 97mm	distance (x). 1067mm / 42"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab*	2007 on 2002-2006 2007 on	REAR 1375mm / 54" 1375mm / 54" N/A	REAR RIGHT M365 / SUB0383 M365 / SUB0383	REAR LEFT M365 / SUB0383 M365 / SUB0383	Arrow Direction OUT OUT	Strip. Length per side. 97mm 104mm	distance (x). 1067mm / 42" 1081mm / 42,9/16"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab* Chevrolet Silverado Extended Cab*	2007 on 2002-2006 2007 on 2007 on	REAR 1375mm / 54" 1375mm / 54" N/A 1375mm / 54"	REAR RIGHT M365 / SUB0383 M365 / SUB0383 M365 / SUB0383	REAR LEFT M365 / SUB0383 M365 / SUB0383 M365 / SUB0383	Arrow Direction OUT OUT OUT	Strip. Length per side. 97mm 104mm 109mm	distance (x). 1067mm / 42" 1081mm / 42,9/16" 1091mm / 42,61/64"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab*	Date 2007 on 2002-2006 2007 on 2007 on 2007 on	REAR 1375mm / 54" 1375mm / 54" N/A 1375mm / 54" 1375mm / 54"	REAR RIGHT M365 / SUB0383 M365 / SUB0383 M365 / SUB0383 M365 / SUB0383	REAR LEFT M365 / SUB0383 M365 / SUB0383 M365 / SUB0383 M365 / SUB0383	Arrow Direction OUT OUT OUT OUT OUT	Strip. Length per side. 97mm 104mm 109mm 107mm	distance (x). 1067mm / 42" 1081mm / 42,9/16" 1091mm / 42,61/64" 1087mm / 42,51/64"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* Chevrolet Silverado Extended Cab*	Date 2007 on 2002-2006 2007 on 2007 on 2007 on 1999-2006	REAR 1375mm / 54" 1375mm / 54" N/A 1375mm / 54" 1375mm / 54" 1375mm / 54"	REAR RIGHT M365 / SUB0383	REAR LEFT M365 / SUB0383	OUT	97mm 104mm 109mm 107mm 105mm	distance (x). 1067mm / 42" 1081mm / 42,9/16" 1091mm / 42,61/64" 1087mm / 42,51/64" 1083mm / 42,41/64"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab*	Date 2007 on 2002-2006 2007 on 2007 on 2007 on 1999-2006 1999-2006	REAR 1375mm / 54" 1375mm / 54" N/A 1375mm / 54" 1375mm / 54" 1375mm / 54"	REAR RIGHT M365 / SUB0383	REAR LEFT M365 / SUB0383	OUT	97mm 104mm 109mm 107mm 105mm 103mm	distance (x). 1067mm / 42" 1081mm / 42,9/16" 1091mm / 42,61/64" 1087mm / 42,51/64" 1083mm / 42,41/64" 1079mm / 42,31/64"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* GMC Sierra Extended Cab*	Date 2007 on 2002-2006 2007 on 2007 on 2007 on 1999-2006 1999-2006 1999-2006	REAR 1375mm / 54" 1375mm / 54" N/A 1375mm / 54" 1375mm / 54" 1375mm / 54" 1375mm / 54"	REAR RIGHT M365 / SUB0383 M365 / SUB0383	REAR LEFT M365 / SUB0383	OUT	97mm 104mm 109mm 107mm 105mm 103mm 105mm	distance (x). 1067mm / 42" 1081mm / 42,9/16" 1091mm / 42,61/64" 1087mm / 42,51/64" 1083mm / 42,41/64" 1079mm / 42,31/64" 1083mm / 42,41/64"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* GMC Sierra Extended Cab* GMC Sierra Crew Cab* GMC Sierra Regular Cab* GMC Sierra Extended Cab*	Date 2007 on 2002-2006 2007 on 2007 on 2007 on 1999-2006 1999-2006 1999-2006 1999-2006 2007 on 2007 on	REAR 1375mm / 54" 1375mm / 54" N/A 1375mm / 54"	REAR RIGHT M365 / SUB0383	REAR LEFT M365 / SUB0383	Arrow Direction OUT	97mm 104mm 109mm 107mm 105mm 103mm 105mm	distance (x). 1067mm / 42" 1081mm / 42,9/16" 1091mm / 42,61/64" 1087mm / 42,51/64" 1083mm / 42,41/64" 1079mm / 42,31/64" 1083mm / 42,41/64"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* GMC Sierra Extended Cab* GMC Sierra Regular Cab*	Date 2007 on 2002-2006 2007 on 2007 on 2007 on 1999-2006 1999-2006 1999-2006 1999-2006 2007 on	REAR 1375mm / 54" 1375mm / 54" N/A 1375mm / 54" N/A	REAR RIGHT M365 / SUB0383 M365 / SUB0383	REAR LEFT M365 / SUB0383 M365 / SUB0383	OUT	97mm 104mm 109mm 107mm 105mm 103mm 105mm 105mm	distance (x). 1067mm / 42" 1081mm / 42,9/16" 1091mm / 42,61/64" 1087mm / 42,51/64" 1083mm / 42,41/64" 1079mm / 42,31/64" 1079mm / 42,31/64"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* GMC Sierra Extended Cab* GMC Sierra Crew Cab* GMC Sierra Regular Cab* GMC Sierra Extended Cab*	Date 2007 on 2002-2006 2007 on 2007 on 2007 on 1999-2006 1999-2006 1999-2006 1999-2006 2007 on 2007 on	REAR 1375mm / 54" 1375mm / 54" N/A 1375mm / 54" N/A 1375mm / 54"	REAR RIGHT M365 / SUB0383 M365 / SUB0383	REAR LEFT M365 / SUB0383 M365 / SUB0383	Arrow Direction OUT	97mm 104mm 109mm 107mm 105mm 105mm 105mm 105mm 105mm 105mm 105mm	distance (x). 1067mm / 42" 1081mm / 42,9/16" 1091mm / 42,61/64" 1087mm / 42,51/64" 1083mm / 42,41/64" 1079mm / 42,31/64" 1079mm / 42,31/64" 1091mm / 42,61/64"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* GMC Sierra Extended Cab* GMC Sierra Crew Cab* GMC Sierra Regular Cab* GMC Sierra Extended Cab* GMC Sierra Extended Cab* GMC Sierra Crew Cab*	Date 2007 on 2002-2006 2007 on 2007 on 2007 on 1999-2006 1999-2006 1999-2006 1999-2006 2007 on 2007 on	REAR 1375mm / 54" 1375mm / 54" N/A 1375mm / 54" N/A 1375mm / 54"	REAR RIGHT M365 / SUB0383 M365 / SUB0383	REAR LEFT M365 / SUB0383 M365 / SUB0383	Arrow Direction OUT	97mm 104mm 109mm 107mm 105mm 105mm 105mm 105mm 105mm 105mm 105mm	distance (x). 1067mm / 42" 1081mm / 42,9/16" 1091mm / 42,61/64" 1087mm / 42,51/64" 1083mm / 42,41/64" 1079mm / 42,31/64" 1079mm / 42,31/64" 1091mm / 42,61/64"	
Chevrolet Avalanche pickup* Chevrolet Silverado Regular Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Extended Cab* Chevrolet Silverado Crew Cab* GMC Sierra Extended Cab* GMC Sierra Crew Cab* GMC Sierra Regular Cab* GMC Sierra Extended Cab* GMC Sierra Extended Cab* GMC Sierra Crew Cab*	Date 2007 on 2002-2006 2007 on 2007 on 2007 on 1999-2006 1999-2006 1999-2006 1999-2006 2007 on 2007 on	REAR 1375mm / 54" 1375mm / 54" N/A 1375mm / 54" N/A 1375mm / 54"	REAR RIGHT M365 / SUB0383 M365 / SUB0383	REAR LEFT M365 / SUB0383 M365 / SUB0383	Arrow Direction OUT	97mm 104mm 109mm 107mm 105mm 105mm 105mm 105mm 105mm 105mm 105mm	distance (x). 1067mm / 42" 1081mm / 42,9/16" 1091mm / 42,61/64" 1087mm / 42,51/64" 1083mm / 42,41/64" 1079mm / 42,31/64" 1079mm / 42,31/64" 1091mm / 42,61/64"	

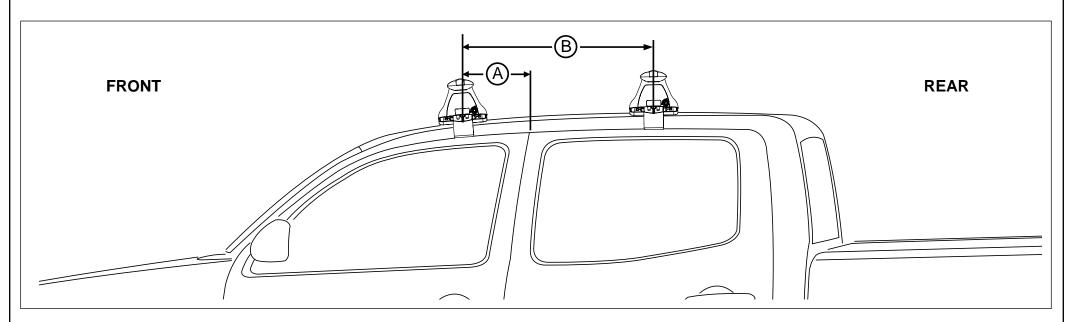


Rhino Rack 2500 Series - DK227

POSITIONING OF CROSS BARS ON THE ROOF

Measurement A: CENTRE of door jamb to CENTRE arrow of leg foot plate.

Measurement B: CENTRE of Front leg foot plate arrow to CENTRE of Rear leg foot plate arrow.

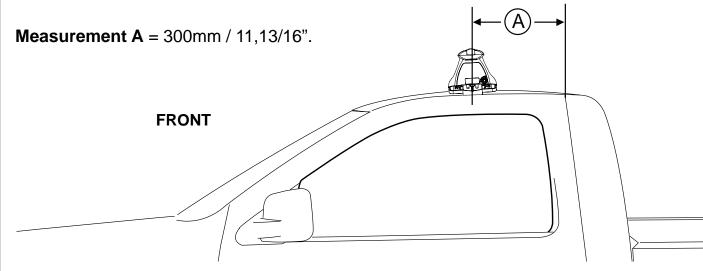


VEHICLE	Build Date	Measurement A	Measurement B	Weight Rating (includes racks 5kg / 11lbs)
Chevrolet Avalanche pickup*	2007 on	250mm / 9,27/32"	800mm / 31,1/2"	60kg / 132lbs
Chevrolet Avalanche pickup*	2002-2006	250mm / 9,27/32"	800mm / 31,1/2"	60kg / 132lbs
Chevrolet Silverado Regular Cab*	2007 on	300mm / 11,13/16"	N/A	30kg / 66lbs
Chevrolet Silverado Extended Cab*	2007 on	300mm / 11,13/16"	800mm / 31,1/2"	60kg / 132lbs
Chevrolet Silverado Crew Cab*	2007 on	250mm / 9,27/32"	800mm / 31,1/2"	60kg / 132lbs
Chevrolet Silverado Extended Cab*	1999-2006	300mm / 11,13/16"	800mm / 31,1/2"	60kg / 132lbs
Chevrolet Silverado Crew Cab*	1999-2006	250mm / 9,27/32"	800mm / 31,1/2"	60kg / 132lbs
GMC Sierra Extended Cab*	1999-2006	300mm / 11,13/16"	800mm / 31,1/2"	60kg / 132lbs
GMC Sierra Crew Cab*	1999-2006	250mm / 9,27/32"	800mm / 31,1/2"	60kg / 132lbs
GMC Sierra Regular Cab*	2007 on	300mm / 11,13/16"	N/A	30kg / 66lbs
GMC Sierra Extended Cab*	2007 on	300mm / 11,13/16"	800mm / 31,1/2"	60kg / 132lbs
GMC Sierra Crew Cab*	2007 on	250mm / 9,27/32"	800mm / 31,1/2"	60kg / 132lbs



Rhino Rack 2500 Series - DK227

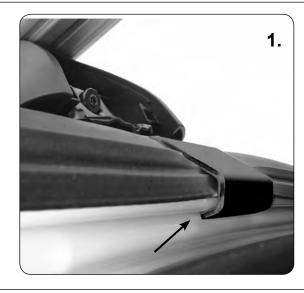
Chevrolet Silverado Regular Cab. GMC Sierra Regular Cab.

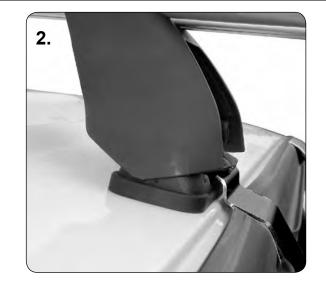


REAR

Chevrolet Silverado GMC Sierra fitting note.

- 1. Lower clamp must be pushed in under the metal lip of the vehicle body while tensioning the bolt.
- 2. Leg and metal clamp in position.





RHINO-RACK CARGO CARRIERS ROOF BARS